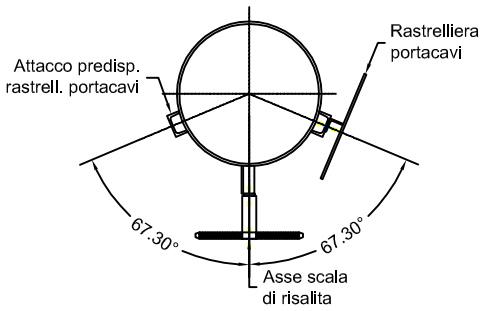
SPECIFICHE:

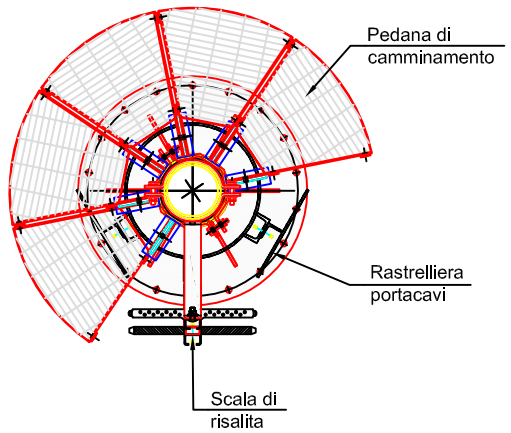
D.M. 14/01/2008
Vento: ZONA 3, Esposizione II fino a 500 m./slm
Ct=1,00 ; gh.=10 mm.
Rotazione $\varphi \leq \pm 30°$ a 100 Km./h
Palo Poligonale Troncoconico
Angolo fra scala Söll/Faba e rastrelliera portacavi = 67,5° a dx
Angolo fra scala Söll/Faba e predisposizione
seconda rastrelliera portacavi = 67,5° a sx

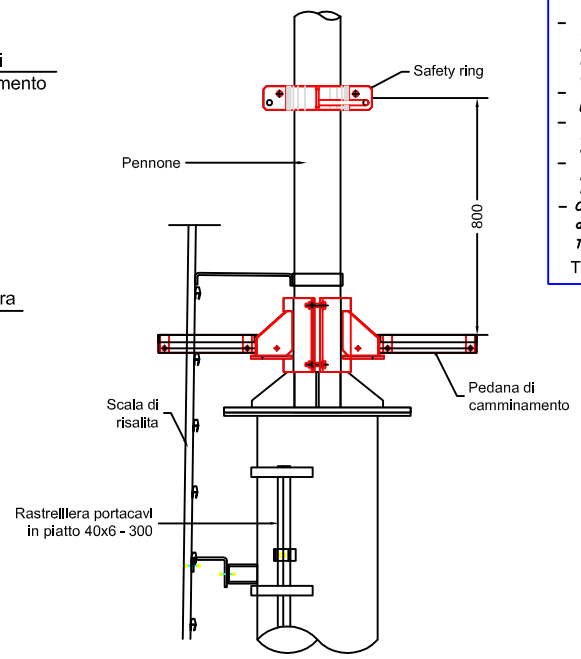
SCHEMA DI ASSEMBLAGGIO

(*) PEDANA DI RIPOSO RECRINABILE

SEZIONE TIPICA







MATERIALI

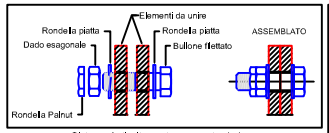
- *S 355 JR (UNI-EN 10025) per lamiere fusti e flange S 275 JR per tubi e S 235 JR per piastre e travi in genere*
- *Zincatura a caldo (sp. > 80 micron) con ciclo di lavorazione a norme UNI EN ISO 1461/99*
- *Saldatura a filo continuo o ad arco con elettrodo tipo 4 B UNI 5132 con spessore minimo del cordone di saldatura ove non indicato pari allo 0,7 dello spessore minimo dei profilati da unire (non sono ammesse saldature a tratti)*
- *Preparazione/Qualità Giunti Saldati UNI EN ISO 9692-1/UNI EN ISO 5817*
- *Bulloneria in acciaio zincato a caldo (a norma UNI 3740) di tipo 8.8 e sistemi antisvitamento e rondelle piane Palnut, o controdado.*
- *La filettatura del bullone deve sporgere minimo 1 cm e massimo 2 cm oltre la rondella Palnut o il controdado.*
- *COPPIA DI SERRAGGIO PER BULLONI TIPO 8.8*

d (mm)	12	14	16	18	20	22	24	27	30	33
Ts (N*m)	4	7	11	15	22	30	38	55	75	95

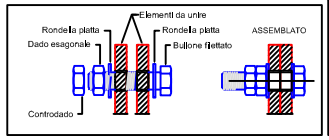
TUTTE LE MISURE SONO ESPRESSE IN mm

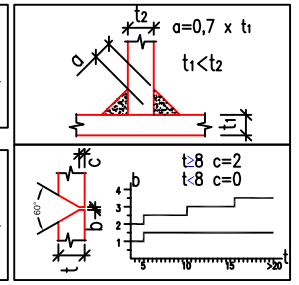
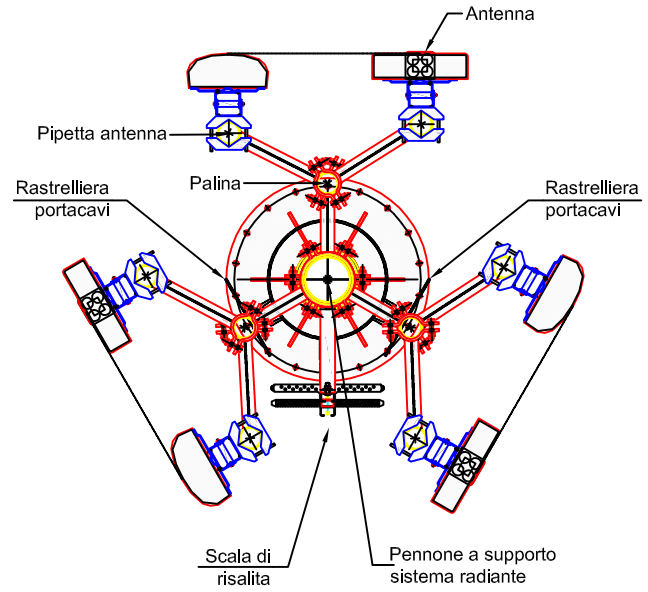
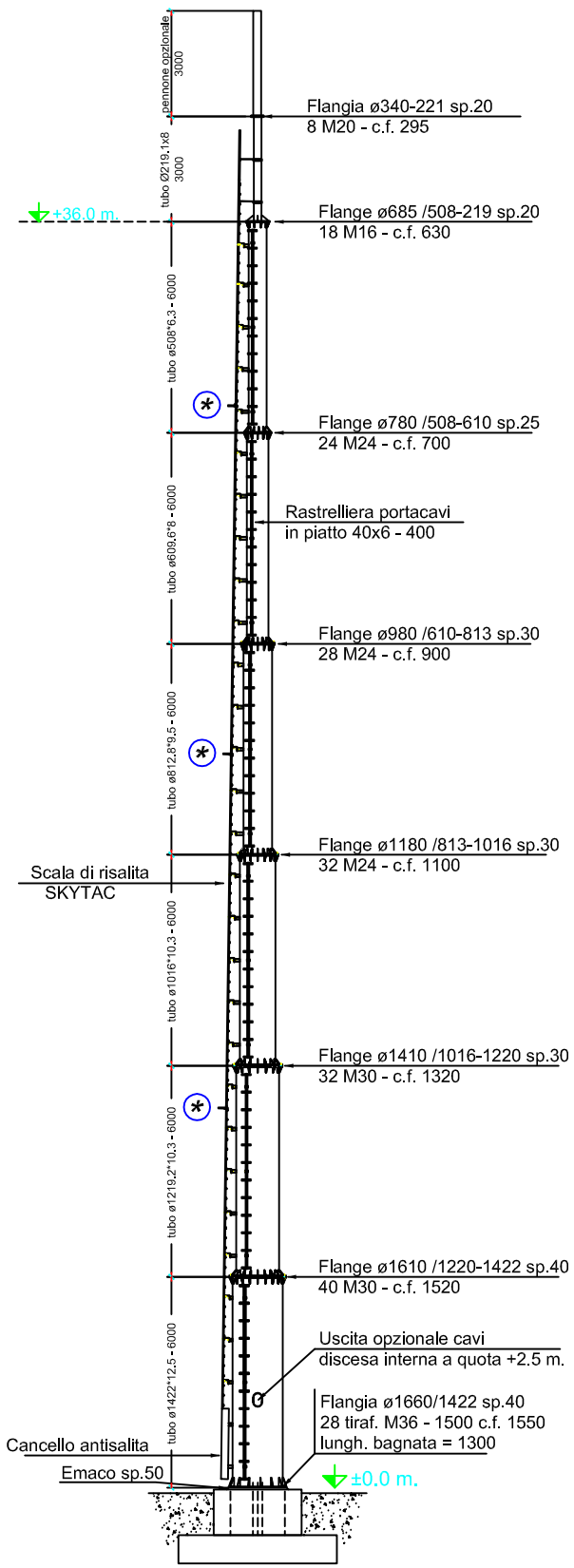
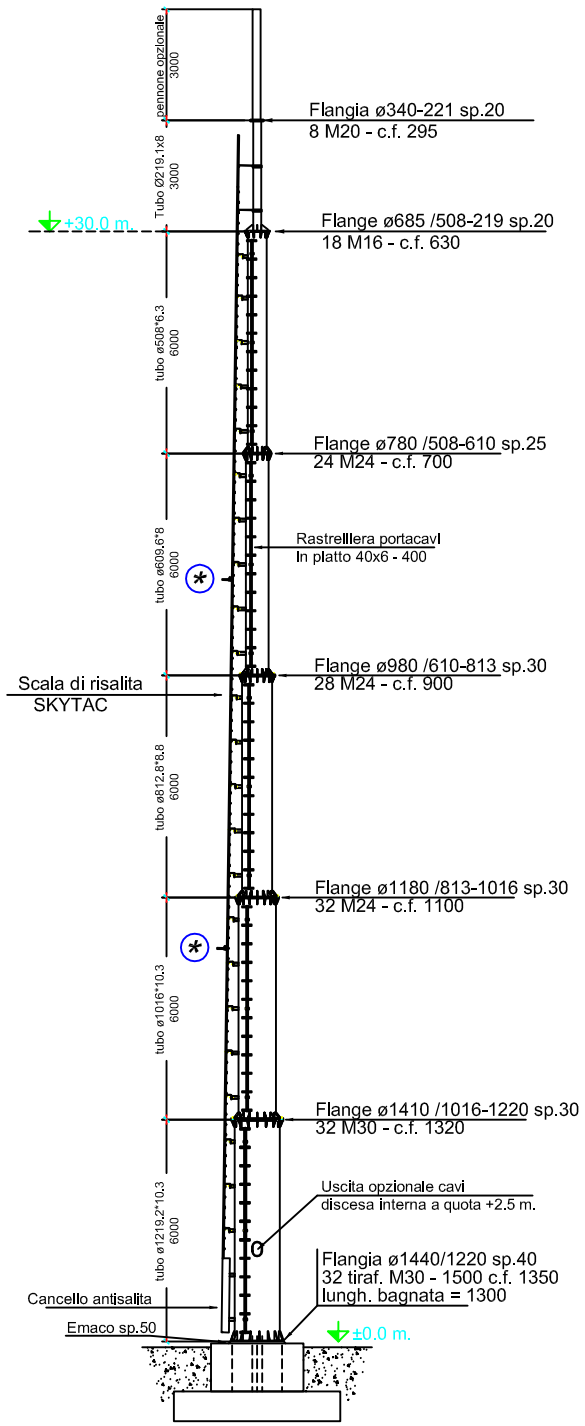
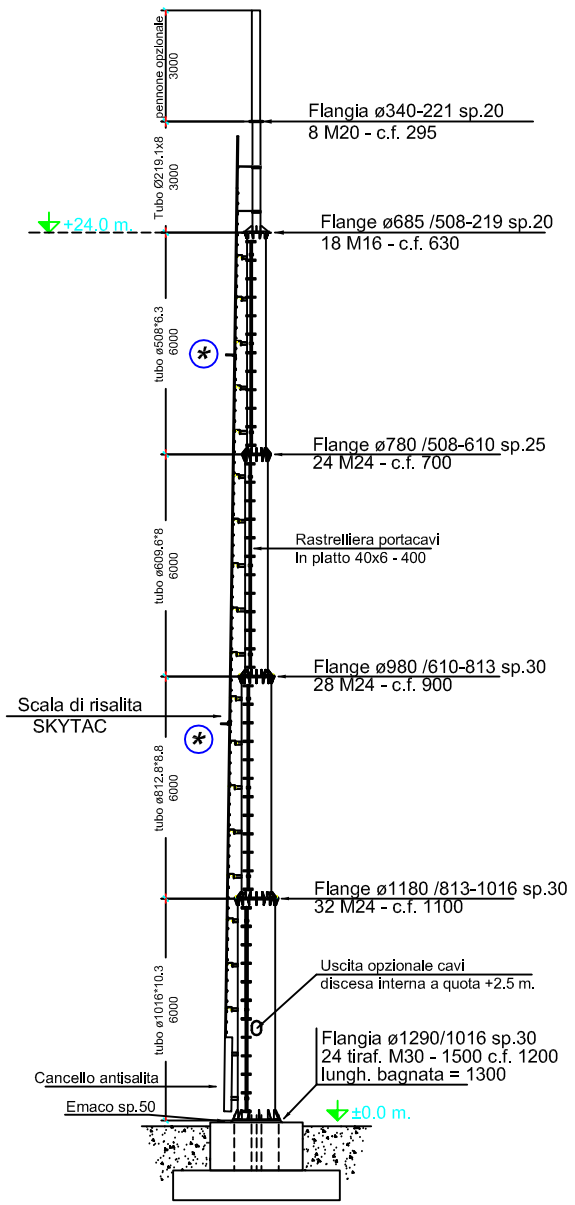
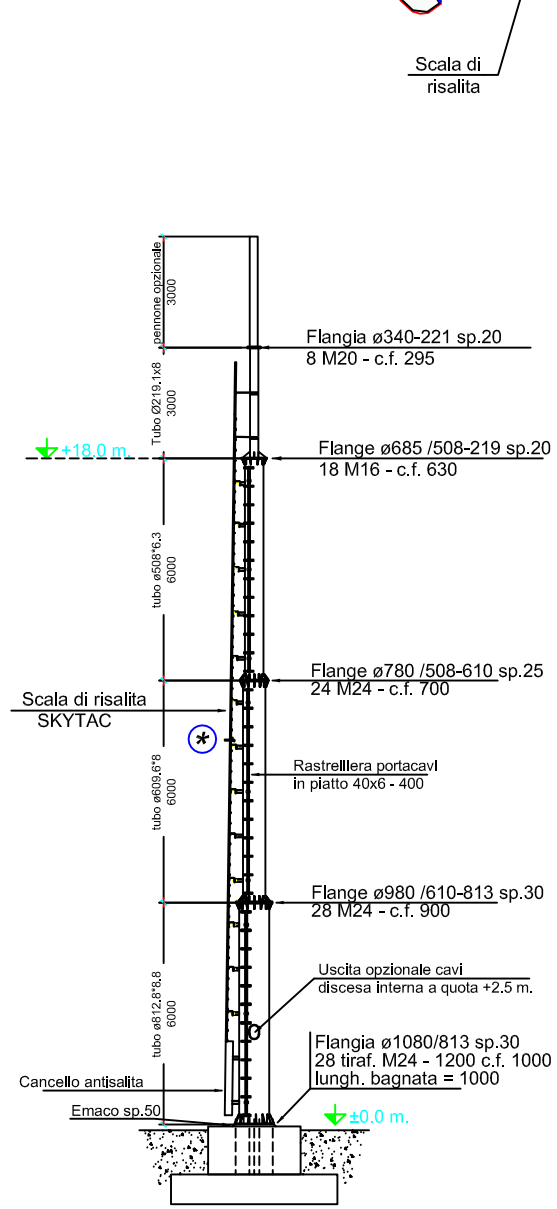
METODOLOGIA ASSEMBLAGGIO CARPENTERIA

Sistema Antisvitamento con Rondella Palnut



Sistema Antisvitamento con controdado



SALDATURA

Procedimento consigliato 111-135-136; Livello Qualità : C